

## Line measurement of the referential glider including risers !

Left side

|   | Glider |     |      |    |      |    |
|---|--------|-----|------|----|------|----|
|   | A      | L-R | Diff | Ø  | Diff | Ø  |
| 1 | 8251   | 0   | 60   |    | 64   |    |
| 2 | 8110   | -5  | 70   |    | 62   |    |
| 3 | 8052   | -2  | 65   | 63 | 60   | 59 |
| 4 | 8109   | -2  | 55   |    | 48   |    |
| 5 | 7989   | 4   | 55   |    | 57   |    |
| 6 | 7857   | 5   | 50   |    | 43   |    |
| 7 | 7770   | 0   | 30   | 42 | 27   | 40 |
| 8 | 7723   | 3   | 35   |    | 34   |    |
| 9 | 7717   | 3   | 40   |    | 40   |    |

Glider

| Glider |     |
|--------|-----|
| B      | L-R |
| 8187   | 5   |
| 8048   | 4   |
| 7992   | 3   |
| 8061   | 2   |
| 7932   | -4  |
| 7814   | 4   |
| 7743   | 3   |
| 7689   | 2   |
| 7677   | 3   |

Glider

|      | Glider |     |      |     |      |   |
|------|--------|-----|------|-----|------|---|
|      | C      | L-R | Diff | Ø   | Diff | Ø |
| 8325 | 3      | 140 |      | 138 |      |   |
| 8191 | -10    | 155 |      | 143 |      |   |
| 8112 | 2      | 120 | 129  | 120 | 123  |   |
| 8150 | 1      | 100 |      | 89  |      |   |
| 8019 | -1     | 95  |      | 87  |      |   |
| 7892 | 3      | 85  |      | 78  |      |   |
| 7795 | 5      | 50  | 54   | 52  | 53   |   |
| 7727 | 5      | 30  |      | 38  |      |   |
| 7686 | 4      | 10  |      | 9   |      |   |

Glider

|      | Glider |     |      |     |      |   |
|------|--------|-----|------|-----|------|---|
|      | D      | L-R | Diff | Ø   | Diff | Ø |
| 8366 | 1      | 180 |      | 179 |      |   |
| 8235 | -6     | 195 |      | 187 |      |   |
| 8148 | 2      | 155 | 165  | 156 | 161  |   |
| 8182 | -1     | 130 |      | 121 |      |   |
| 8044 | -4     | 115 |      | 112 |      |   |
| 7923 | 5      | 110 | 97   | 109 | 96   |   |
| 7810 | 8      | 65  |      | 67  |      |   |

Glider

| Stabilo |  | L-R |
|---------|--|-----|
| 7164    |  | -1  |
| 7153    |  | 0   |
| 7155    |  | -3  |
| 7182    |  | -1  |

Right side

|   | Glider |     |      |    |      |    |
|---|--------|-----|------|----|------|----|
|   | A      | L-R | Diff | Ø  | Diff | Ø  |
| 1 | 8251   | 0   | 60   |    | 69   |    |
| 2 | 8115   | 5   | 70   |    | 71   |    |
| 3 | 8054   | 2   | 65   | 63 | 65   | 64 |
| 4 | 8111   | 2   | 55   |    | 52   |    |
| 5 | 7985   | -4  | 55   |    | 49   |    |
| 6 | 7852   | -5  | 50   |    | 42   |    |
| 7 | 7770   | 0   | 30   | 42 | 30   | 39 |
| 8 | 7720   | -3  | 35   |    | 33   |    |
| 9 | 7714   | -3  | 40   |    | 40   |    |

Glider

| Glider |    |
|--------|----|
| L-R    |    |
| 8182   | -5 |
| 8044   | -4 |
| 7989   | -3 |
| 8059   | -2 |
| 7936   | 4  |
| 7810   | -4 |
| 7740   | -3 |
| 7687   | -2 |
| 7674   | -3 |

Glider

|      | Glider |     |      |     |      |   |
|------|--------|-----|------|-----|------|---|
|      | C      | L-R | Diff | Ø   | Diff | Ø |
| 8322 | -3     | 140 |      | 140 |      |   |
| 8201 | 10     | 155 |      | 157 |      |   |
| 8110 | -2     | 120 | 129  | 121 | 127  |   |
| 8149 | -1     | 100 |      | 90  |      |   |
| 8020 | 1      | 95  |      | 84  |      |   |
| 7889 | -3     | 85  |      | 79  |      |   |
| 7790 | -5     | 50  | 54   | 50  | 51   |   |
| 7722 | -5     | 30  |      | 35  |      |   |
| 7682 | -4     | 10  |      | 8   |      |   |

Glider

|      | Glider |     |      |     |      |   |
|------|--------|-----|------|-----|------|---|
|      | D      | L-R | Diff | Ø   | Diff | Ø |
| 8365 | -1     | 180 |      | 183 |      |   |
| 8241 | 6      | 195 |      | 197 |      |   |
| 8146 | -2     | 155 | 165  | 157 | 165  |   |
| 8183 | 1      | 130 |      | 124 |      |   |
| 8048 | 4      | 115 |      | 112 |      |   |
| 7918 | -5     | 110 | 97   | 108 | 94   |   |
| 7802 | -8     | 65  |      | 62  |      |   |

Glider

| Stabilo |  | L-R |
|---------|--|-----|
| 7165    |  | 1   |
| 7153    |  | 0   |
| 7158    |  | 3   |
| 7183    |  | 1   |

Brakes

|      |
|------|
| 8315 |
| 8140 |
| 8020 |
| 7970 |
| 7880 |
| 7765 |
| 7725 |
| 7740 |
| 7710 |
| 7655 |
| 7645 |
| 7580 |
| 7615 |

|   | Glider |      |      |    |      |    |      | Glider |     |      |      |     |      |      | Glider |     |      |      |     |      | Glider<br>Stabilo |
|---|--------|------|------|----|------|----|------|--------|-----|------|------|-----|------|------|--------|-----|------|------|-----|------|-------------------|
|   | A      | Diff | Diff | Ø  | Diff | Ø  |      | B      | C   | Diff | Diff | Ø   | Diff |      | Ø      | D   | Diff | Diff | Ø   | Diff |                   |
| 1 | 8251   | 60   | 60   |    | 67   |    | 8185 | 8324   | 140 | 140  |      | 139 |      | 8366 | 180    | 180 |      | 181  |     | 7165 |                   |
| 2 | 8113   | 70   | 70   |    | 67   |    | 8046 | 8196   | 155 | 155  |      | 150 |      | 8238 | 195    | 195 |      | 192  |     | 7153 |                   |
| 3 | 8053   | 65   | 65   | 63 | 63   | 61 | 7991 | 8111   | 120 | 120  | 129  | 121 | 125  | 8147 | 155    | 155 | 165  | 157  | 163 | 7157 |                   |
| 4 | 8110   | 55   | 55   |    | 50   |    | 8060 | 8150   | 100 | 100  |      | 90  |      | 8183 | 130    | 130 |      | 123  |     | 7183 |                   |
| 5 | 7987   | 55   | 55   |    | 53   |    | 7934 | 8020   | 95  | 95   |      | 86  |      | 8046 | 115    | 115 |      | 112  |     |      |                   |
| 6 | 7855   | 50   | 50   |    | 43   |    | 7812 | 7891   | 85  | 85   |      | 79  |      | 7921 | 110    | 110 | 97   | 109  | 95  |      |                   |
| 7 | 7770   | 30   | 30   | 42 | 29   | 40 | 7742 | 7793   | 50  | 50   | 54   | 51  | 52   | 7806 | 65     | 65  |      | 65   |     |      |                   |
| 8 | 7722   | 35   | 35   |    | 34   |    | 7688 | 7725   | 30  | 30   |      | 37  |      |      |        |     |      |      |     |      |                   |
| 9 | 7716   | 40   | 40   |    | 40   |    | 7676 | 7684   | 10  | 10   |      | 9   |      |      |        |     |      |      |     |      |                   |

Recommended differences between rows

Tolerance +/- 10 mm